

Apparently, snails won't travel over their own trails because they hate the sliminess of it. What gives?!!

-Eiichiro Oda, 2019





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.





The story of ONE PIECE 1»94

Character · 亞里人物 ·



The Straw Hat Crew



Chopperemon [Ninja] Tony Tony Chopper

Studied powerful medicines in the Birdle Kingdom as he walted to rejoin the crew.

Ship's Doctor, Bounty: 100 belly



Luffytaro [Ronin] Monkey D. Luffy

A young man dreaming of being the Pirate King. After two years of training, he rejoins his friends in search of the New World!

Captain: Bounce 1.5 billion belly



Orobi [Geisha]

Nico Robin

Spent time on the Island of Baltigo with Dragon, Luffy's father and leader of the Revolutionary Army.

Archeologist, Bounty: 130 million belly



Zorojuro [Ronin]

Roronoa Zoro

Swallowed his pride on Gloom Island and trained under Mihawk before rejoining Luffy.

Fighter, Boarty: 320 million bells



Franosuke [Carpenter]

Franky

Upgraded himself into "Armored Franky" in the Future Land, Baldimore.

Shipwright, Bounty: 94 million belly

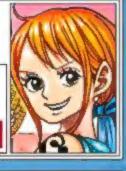


Onami [Kunoichi]

Nami

Learned about the climates of the New World on Weatherla, a Sky Island that studies the atmosphere.

Navigator, Bounty: 66 million belly



Bonekichi [Ghost]

Brook

Originally captured by Long-Arm bandits for a freak show, he is now the mega-star "Soul King" Brook.

Musician, Bounty: 83 million belly



Usohachi [Toad Oil Salesman]

Usopp

Received Heraclesun's lessons on the Bowin Islands in his quest to be the "king of the snipers."

Sniper, Bounty: 200 million belly



Shanks

シャンケス

One of the Four Emperors. Waits for Luffy in the "New World," the second half of the Grand Line

Captain of the Red-Hair Pirates



Sangoro [Soba Cook]

banj

Honed his skills fighting with the masters of Newkama Kenpo in the Kamabakka Kingdom.

Cook, Bounty 330 million bally



The story of ONE PIECE 1»94

Beasts Pirates

Kaido, King of the Beasts [Emperor of the Sea]

A pirate known as the "strongest creature alive," Despite numerous tortures and death sentences, none have been able to kill him.

Captain, Beasts Pirates



Olin Charlotte Linlin [Emperor of the Sea One of the Four Emperors, a.k.a.

Big Mom. Uses the Soul-Soul Fruit that extracts life span from others.

Captain, Big Mom Pirates



Lead Performers









Tobi Roppo



Headliners



Basil Hawkins



Holdem



Babanuki Daifugo





Kurozumi Orochi Shogun of Wano



Fukurokuju Leader, Orochi



Orochi Oniwabanshu

Shogun of Wano's Private Ninja Squad



Napping Kyoshiro Money Changer for

Ninja-Pirate-Mink-Samurai Alliance



Carrot (Bunny Mink)



Trafalgar Law



Cat Viper King of the Night, Mokomo



Duke Dogstorm King of the Day, Mokomo



Character · 登場人物。

Kozuki Momonosuke Daimyo (Heir) to Kuri in Wano



Shinobu

Veteran Kunoichi



Okiku Samurai of Wano



Evening Shower Kanjuro Samural of Wario



Raizo of the Mist Ninja of Wano



Foxfire Kin'emon Samural of Wano



Otama Child of Kuri in Wano



Tonoyasu Daimyo of the Kozuki Clan



Toko Kamuro, Yasuie's



Kozuki Hiyori Momonosuke's Little Sister



Ashura Doji (Shurenmaru) Chief, Head Mountain



Kawamatsu Samurai of Wano



Gyukimaru Bandit Warrior-



Kamazo the Manslayer Wanted Man in the Capital



Captain, Kid Pirates



Old Yakuza Boss

Story . あらすじ・

After two years of hard training, the Straw Hat pirates are back together, first at the Sabaody Archipelago and then through Fish-Man Island to their next stage: the New World!!

Luffy and crew disembark on Wano for the purpose of defeating Kaido, one of the Four Emperors. They begin to recruit allies for a raid in two weeks' time, but Kaido's sudden appearance leads to Luffy's defeat. Luffy is sent to the excavation labor camp while the rest of the crew is spotted by Kajdo's underlings and have to go on the run!

As the group works to collect info, free Luffy and gather more allies, Kaido's side learns about the raid plan. A former daimyo with the Kozuki Clan, Yasuie realizes the danger and gives up his life to pretend to take responsibility, sending the plan back to square one. Kin'emon and company mourn his death, but there are still many problems to be solved before the raid...

ONE PIECE

vol.94

A SOLDIER'S DREAM

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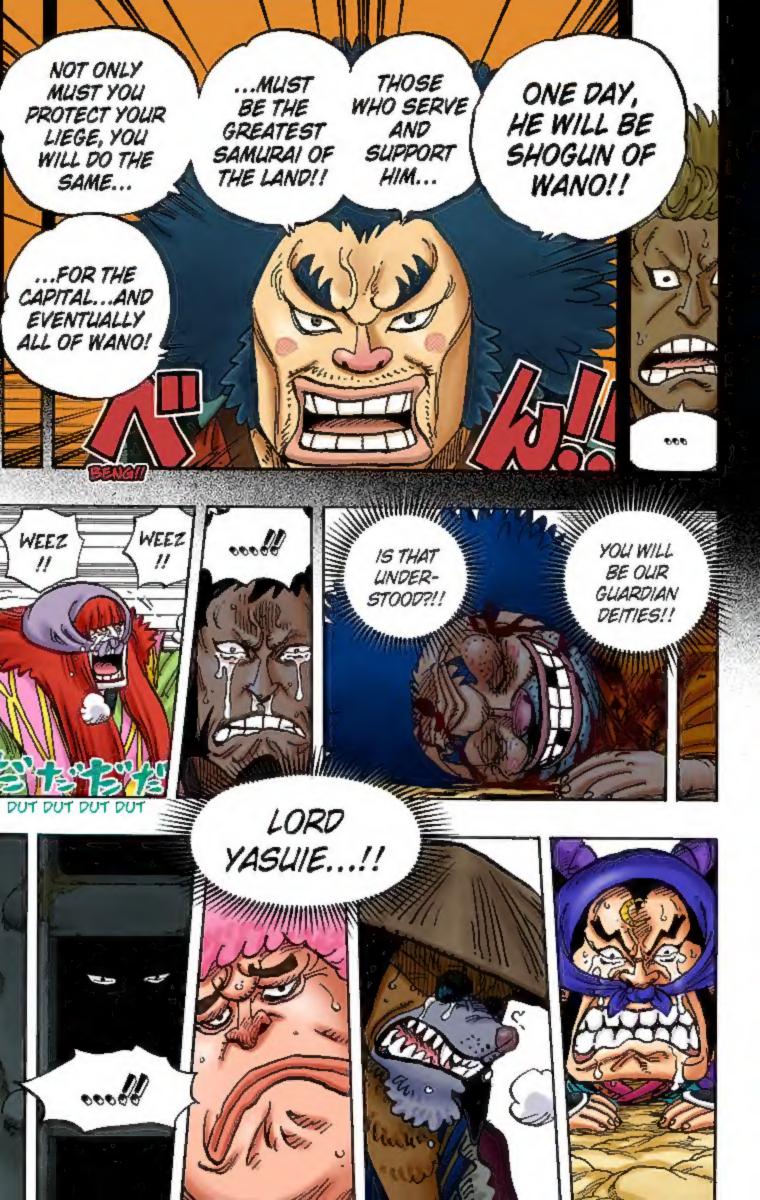


Chapter 943: SMILE



REQUEST: "ROBIN KNITTING WITH TARANTULA THREAD" BY NODA SKYWALKER













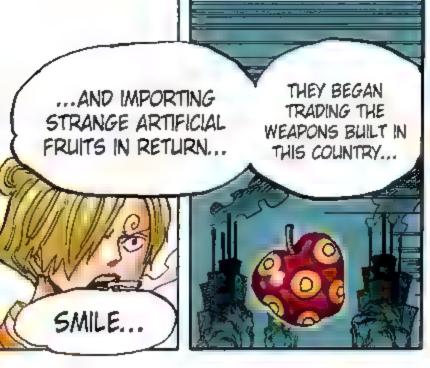




















BUT EVERYTHING





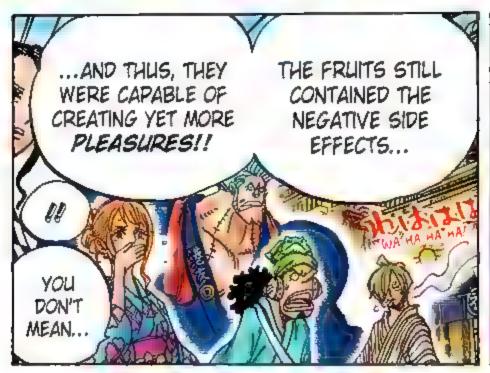




































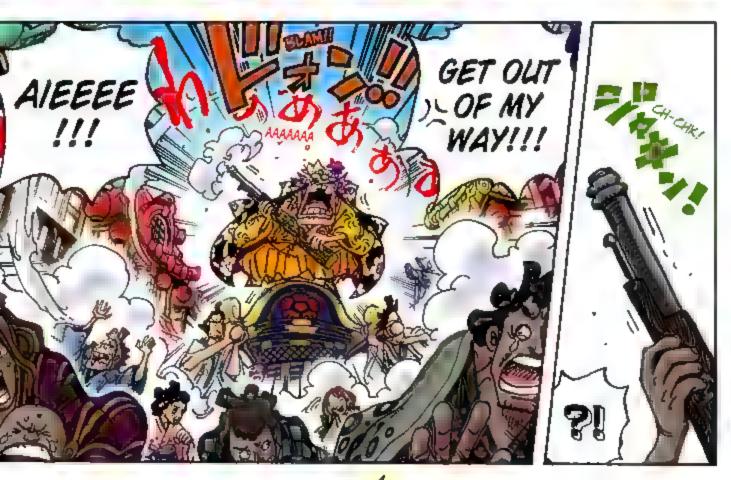




























- Q: I'm starting the SBS!
 --Normal Is Best
- A: Whoa!! 3 It's so normal!! You can't get more normal!! I wasn't expecting this.
- Q: Odacchi! You're not supposed to tie breast-bands around your head as a disguise!

--Takataka

- A: Huh? Oh, come now! Wa ha ha ha! You joker, you! Wa ha ha ha ha!! Wa ha ha ha ha ha ha...huh? I hear police sirens...
- Q: I have a very important announcement, Oda Sensei. On page 23 of volume 87, isn't Sanji kicking Big Mom? What happened to the Sanji who wouldn't kick a woman?!

--Momotaro Hunter

A: Actually, I got several letters pointing this out. You're wrong! In that scene, Big Mom is throwing a punch at Reiju, and Luffy and Sanji are trying to block it. But how can you stop a punch from Big Mom just by standing there? You can't! So he had to kick just to neutralize the force of her fist! That's a defensive act, and not kicking a woman! Sanji's ironclad oath hasn't been broken!!



STRIKE

Q: I just have one thing to say to Sanji.

"If it's a mixed bath already, you don't need to use your stealth function!!"

--Toshiy

- A: Well, Sanji? Did you hear that?
- Sanji: Toshiy, don't you know that it's not acceptable to ogle a naked woman, just because the bath happens to be mixed-use?! But if I go invisible, I can ogle all I...
- A: Stop right there, Sanji!! 3
 Peeping at women is a crime, young Boys!! C'mon, it's SBS time!



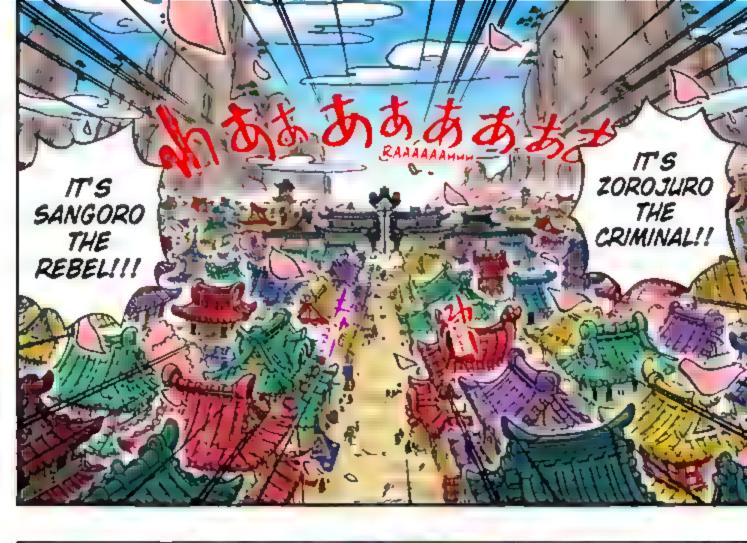




Chapter 944: PARTNER



REQUEST: "HANCOCK BLUSHING AFTER PUTTING A STRAW HAT ON A YOUNG MONKEY (WEARING A LUFFY T-SHIRT)" BY ONANTURE













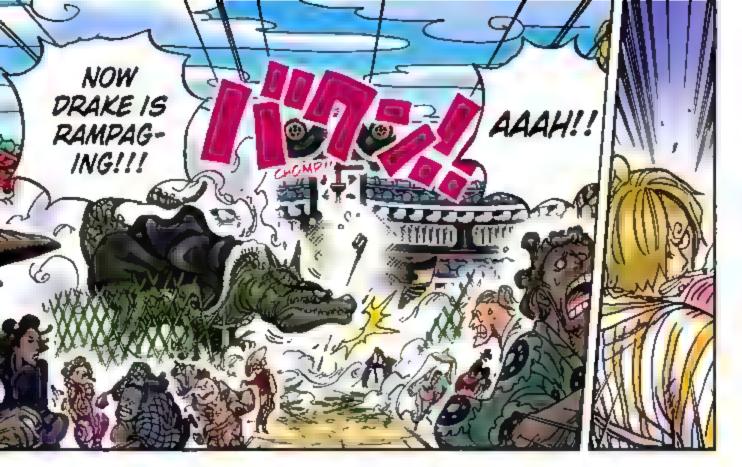
























































AND YOU

WOULD BEAT







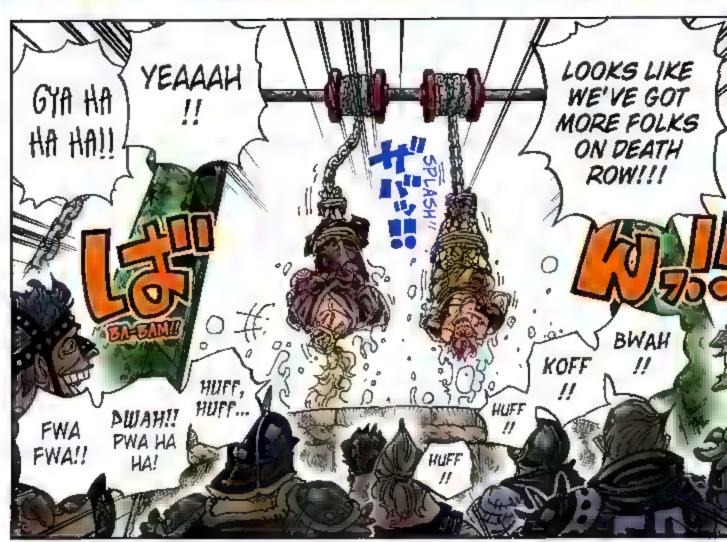
















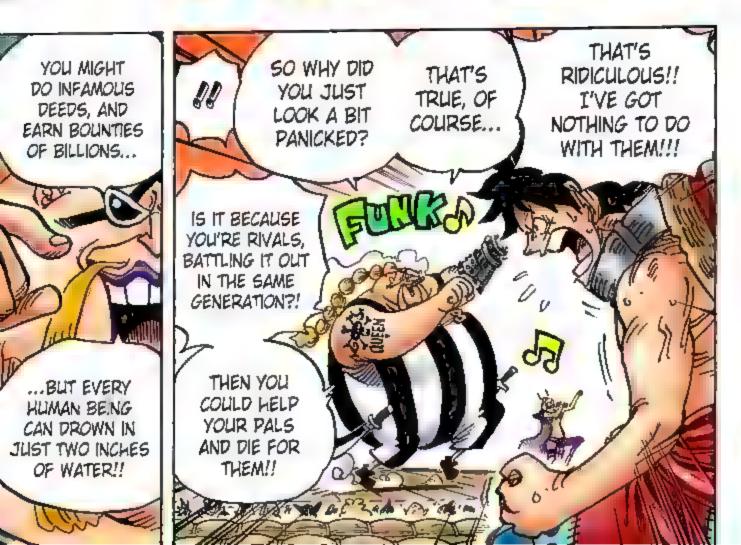
SO HE GOT CAUGHT IN THE END TOO... THIS IS GHASTLY...





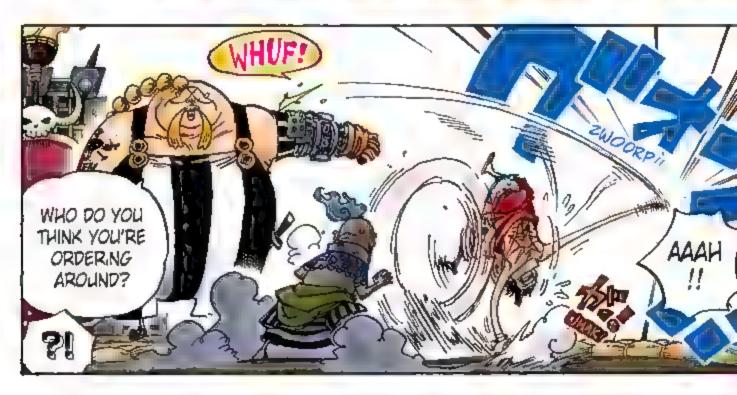






















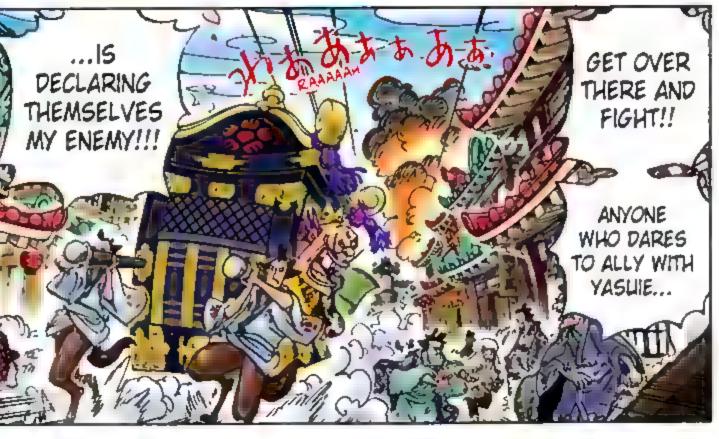




















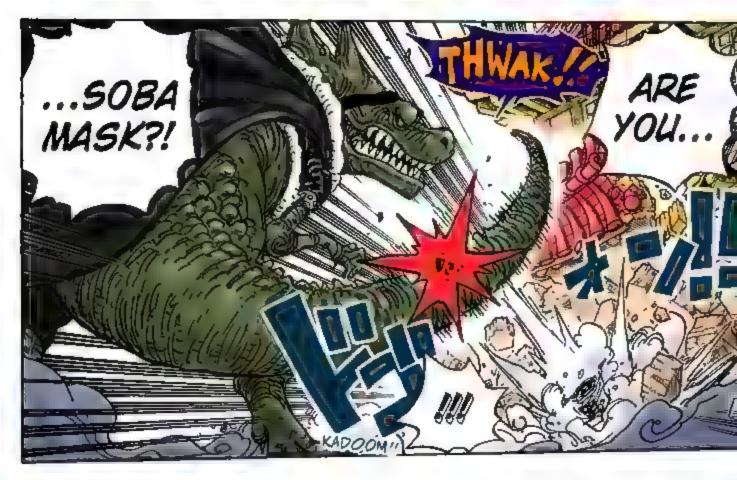








































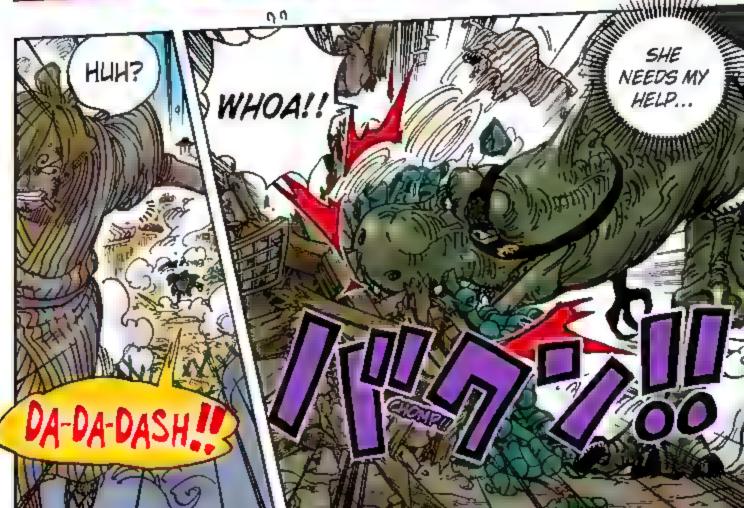










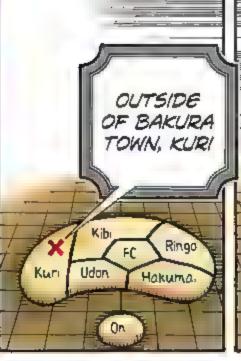






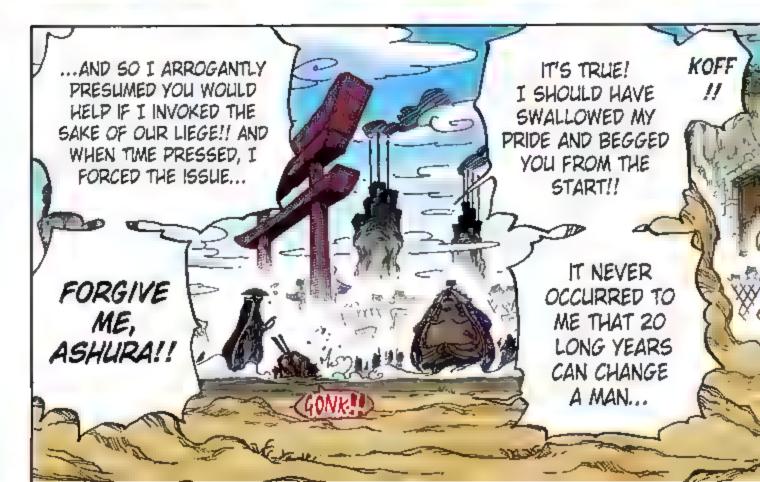










































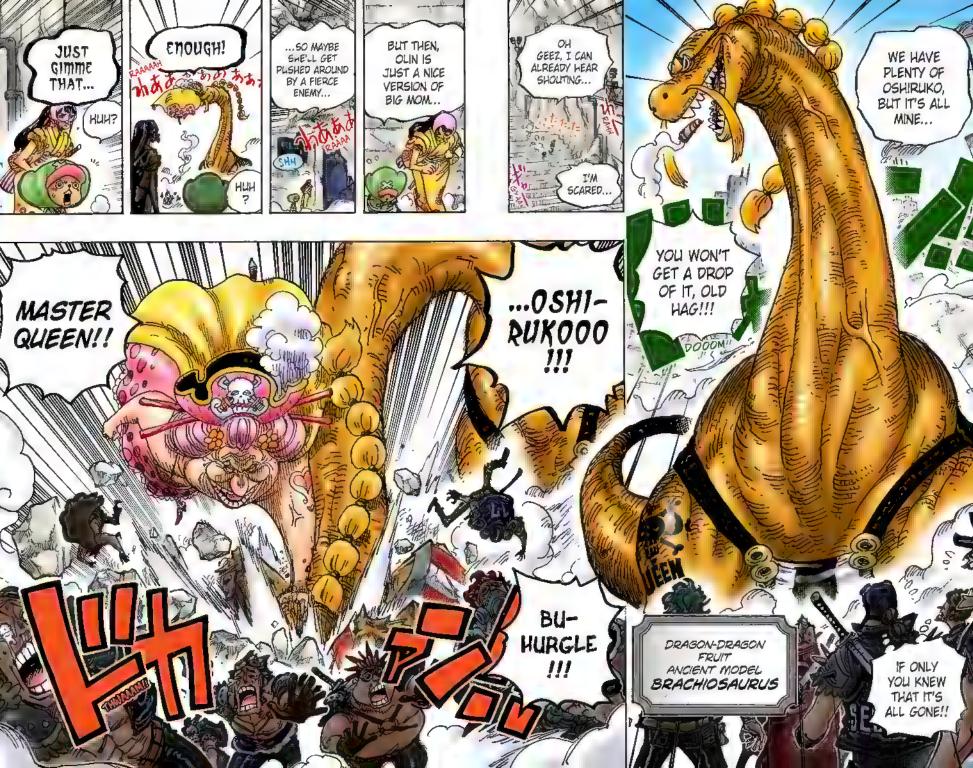














Q: We all know that the naming pattern of the Navy admirals is a color plus an

animal in Japanese. I'm imagining that there must be some kind of deliberating body within the Navy that determines the admiral names. Could the man in charge of this body actually be the legendary Vice Admiral Namingheim? I mean, it has to be, right...?!

Ennop mil

name the hell outta





--Iroha

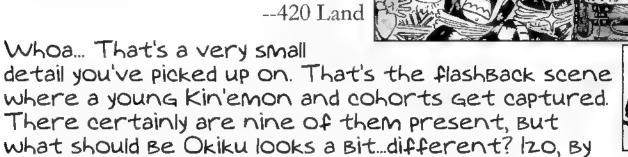
- Y...yes!! How did you know about him? There are other Navy members who have nicknames like that, not just the admirals, but they're all named by him!! >>
- Chapter 943... I'm stunned!!! (Beng!!) Q: Is that Izo?! The 16th division commander of the

Whitebeard Pirates was formerly one of the Akazaya Nine? Whoa... Was Kozuki Oden the former 16th division commander?!

Whoa... That's a very small

A:

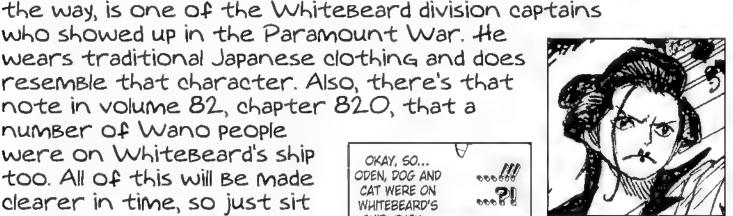
--420 Land



who showed up in the Paramount War. He wears traditional Japanese clothing and does resemble that character. Also, there's that note in volume 82, chapter 820, that a

number of Wano people were on Whitebeard's ship too. All of this will be made clearer in time, so just sit Back and read. You'll figure it out







Chapter 946: QUEEN VS. OLIN



REQUEST: "KIN'EMON AND OTSURU ON A NIGHTTIME DATE BY FOXFIRE-LIGHT" BY HONEYLICKER

















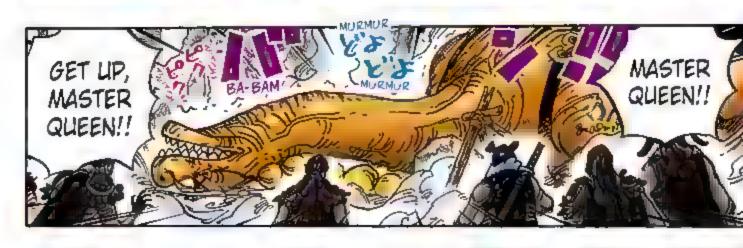


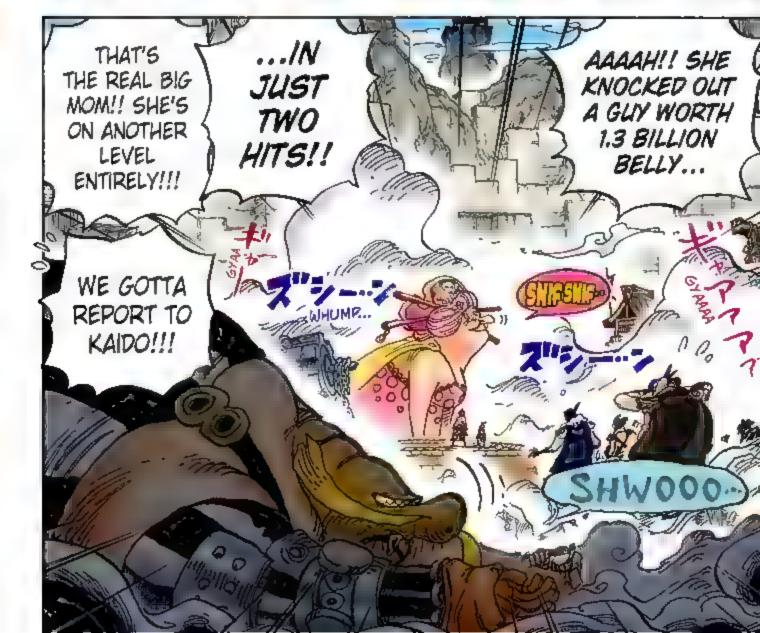














































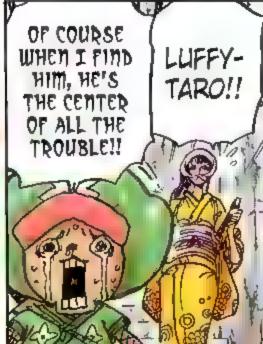


























































SBS Question Corner



Q: Is it just a coincidence that Kin'emon's wife is named Otsuru,

and there's also the Otsuru in the Navy?

--Ruru

A: Yeah, they're the same, aren't they? But here's the thing. Does everyone remember a shojo manga by the title of Nana? As a matter of fact, the two main characters are both named Nana! It's redundant! But the series is super popular and famous!! So, like...it's okay, right? And



if they should meet one day, they're going to say...
"Guess what, Tsuru? My name's Tsuru too."

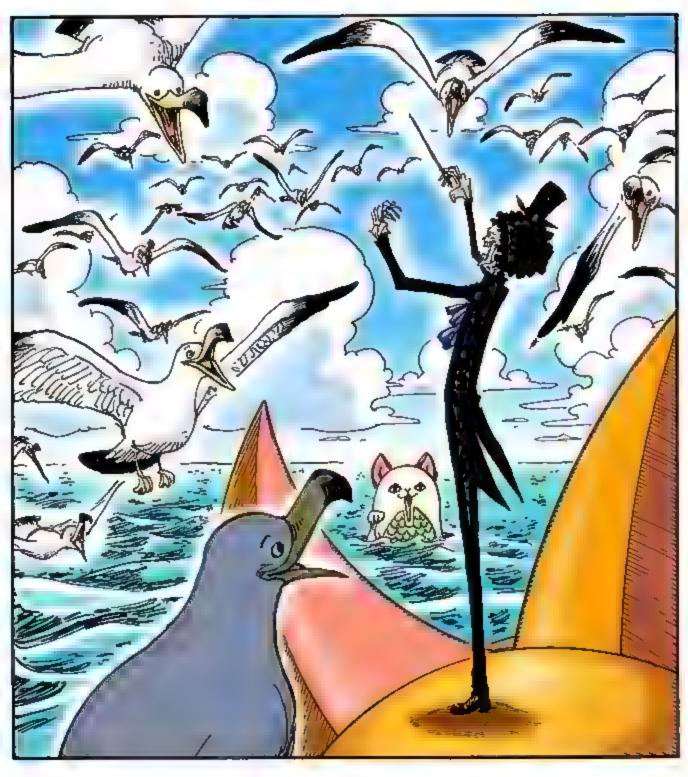
Q: Show us Usopp at age 40 and 60!!

--Match and Takeshi

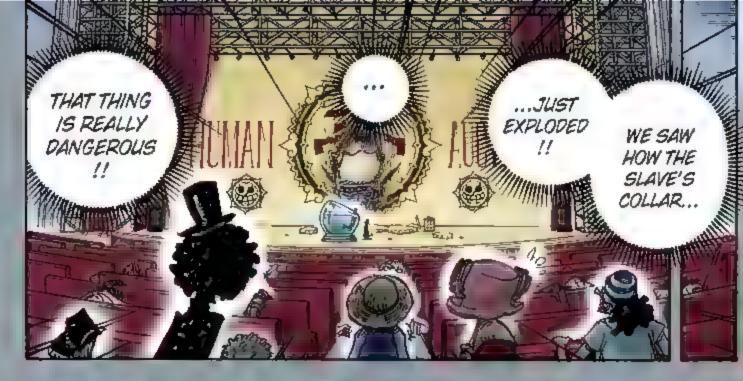
A: Okay, here!



Chapter 947: QUEEN'S GAMBLE



REQUEST: "BROOK CONDUCTING A CHORUS OF SEAGULLS ON THE DECK OF THE SUNNY" BY NODA SKYWALKER











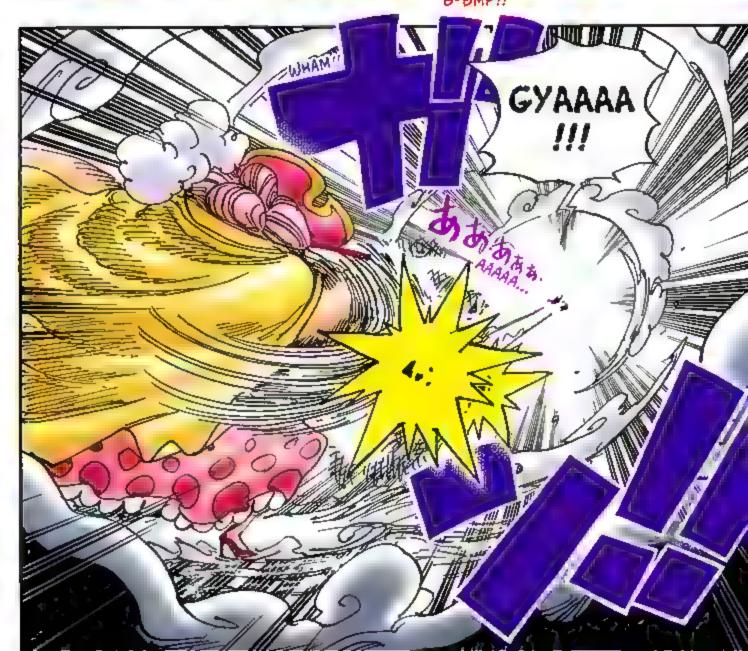




























































































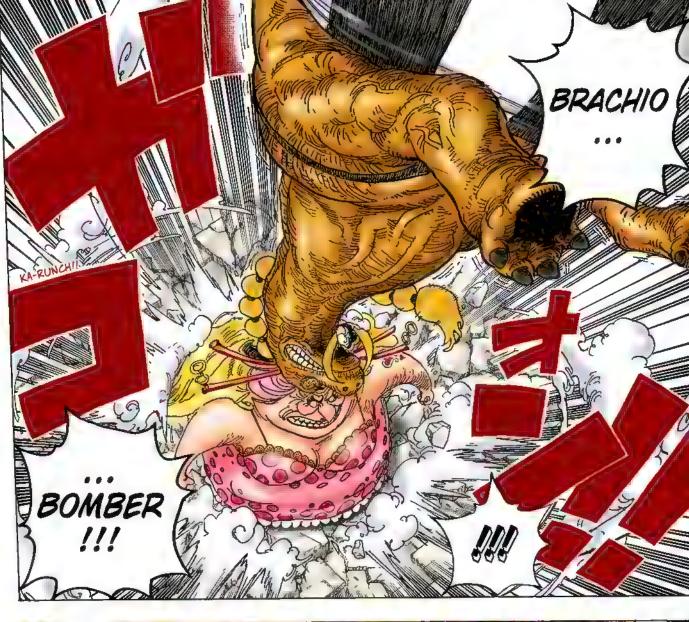








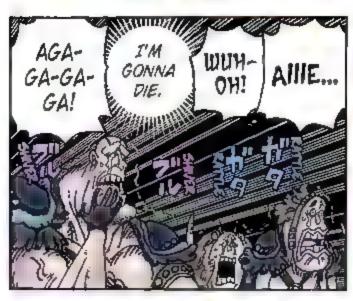


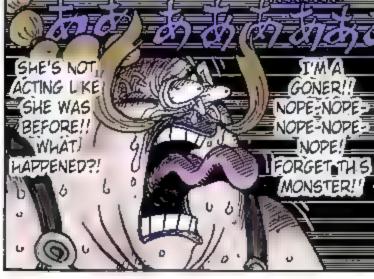














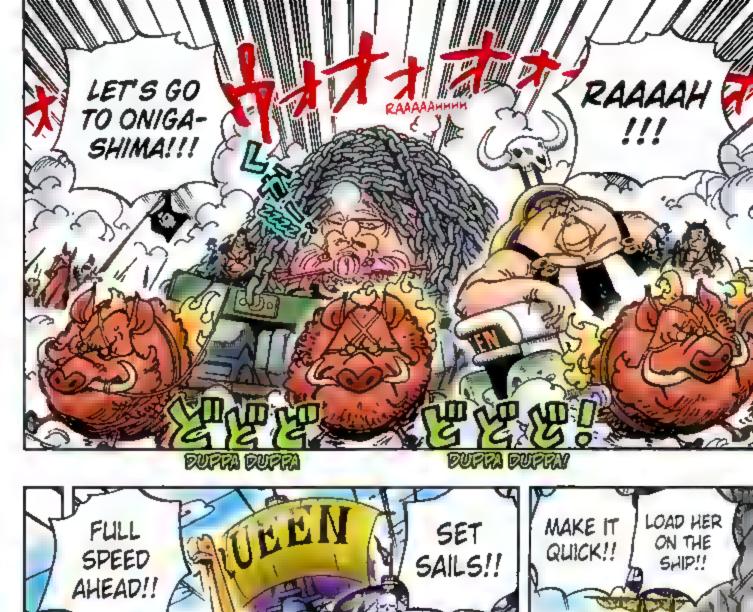


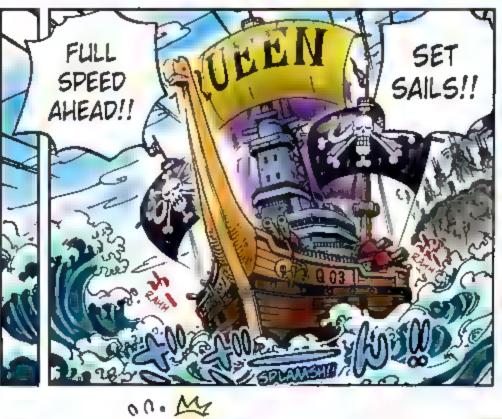
















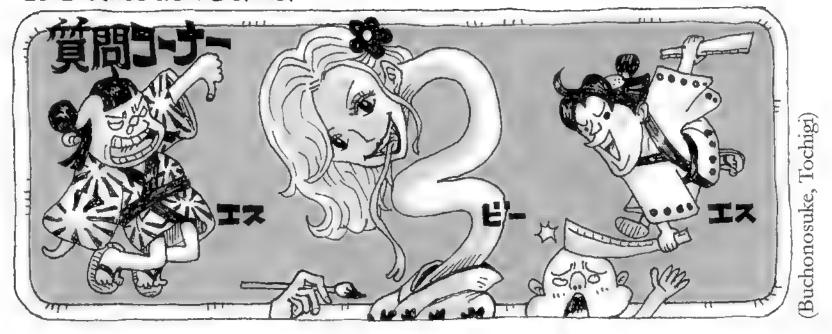












Q: Oda Sensei, I want to be a person who helps others, so I'd like to work as a bathhouse assistant. But since I only have two arms, I

can only help the women.

--Sanadacchi

A: There you are, Sanada the pervert!! You can't work here. The only future I can envision is you getting arrested!! Unfortunately, to explain the full history of Bathhouse assistants, known as "Sansuke," would take too much time, so if you're curious, look them up yourself. The short story is that it's a fact that in the Edo period, there were male employees at mixed-use Bathhouses who helped to wash the customers' Bodies. But they would never hire a pervo like Sanada! So don't even think about it!!



Q: I just saw Sanada, and he said he wanted to see more scenes at the mixed bath.

-- Match and Takeshi

A: Sanada, you jerk!! 人

Q: Sanada just said he wants Komurasaki to step on him.
--Match and Takeshi

A: Sanada!! Stop ruining the sanctity of the SBS!! Pa

Q: The tree on Shutenmaru's head is from a rakugo routine called Atamayama, right? So where does the tree grow out of your body, Oda Sensei?

--Kinbo

A: That's right! There's a story in rakugo called Atamayama, meaning "head mountain." It's a strange and surreal story where a little cherry blossom tree grows out of a man's head, and then everyone goes up onto his head to watch the blossoms fall. Now, you asked where the tree grows out of my own body? Obviously, My crotch!! Come and watch the flowers

Bloom!! Huh? I hear police sirens...





Chapter 948: INTRODUCING KAWAMATSU THE KAPPA



LIMITED COVER SERIES, NO. 24 VOL. 1: "ESCAPE SUCCESSFUL"

















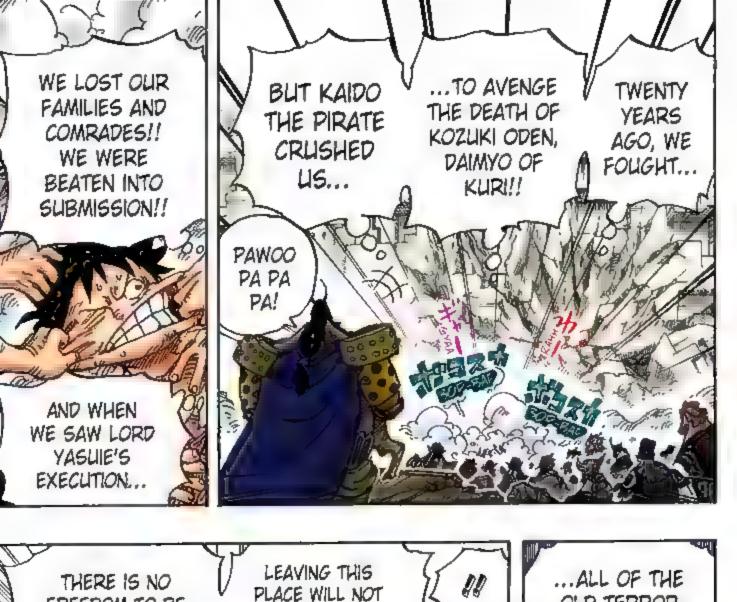












GIVE US OUR HOMES

BACK, OR FOOD

TO FILL OUR

STOMACHS!

FREEDOM TO BE

FOUND ANYWHERE

IN THIS COUNTRY

ANYMORE!!

OLD TERROR

AND DESPAIR

FLOODED BACK!!





















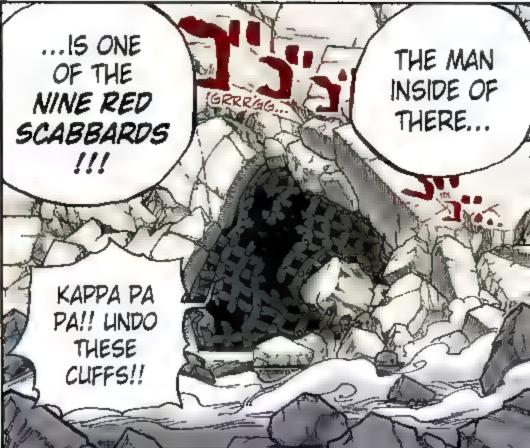














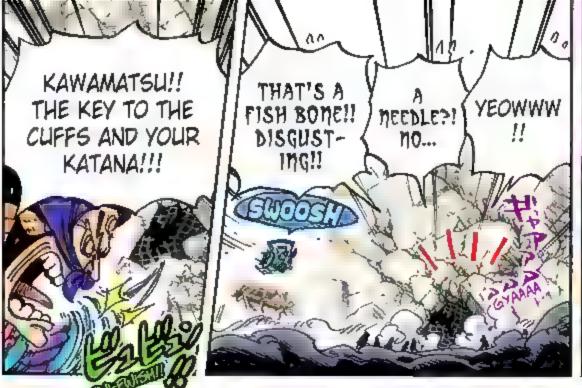




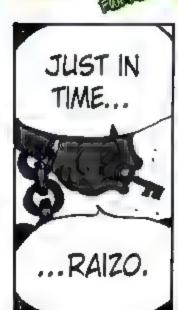
































































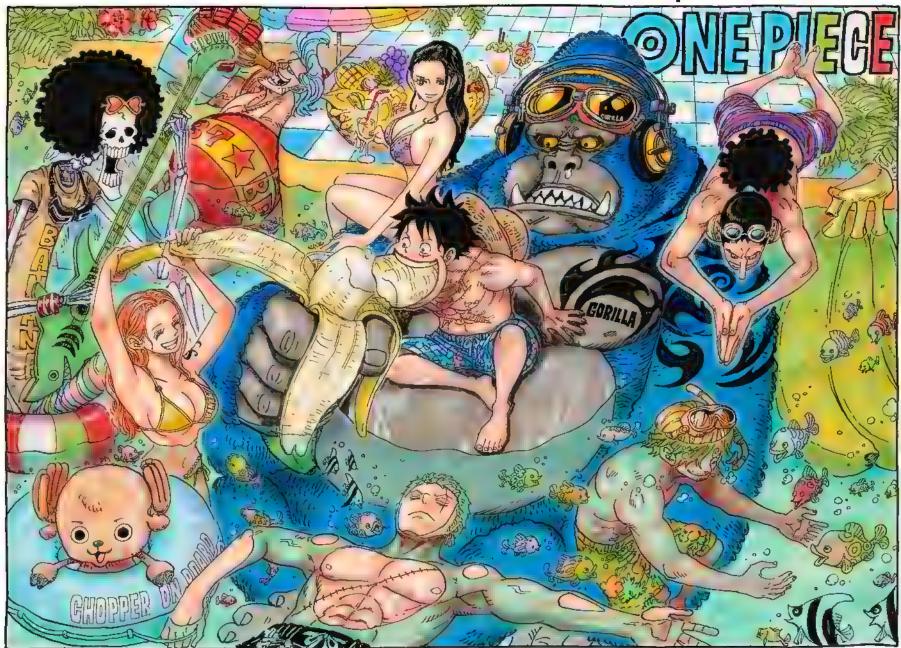








Chapter 949: MUMMY





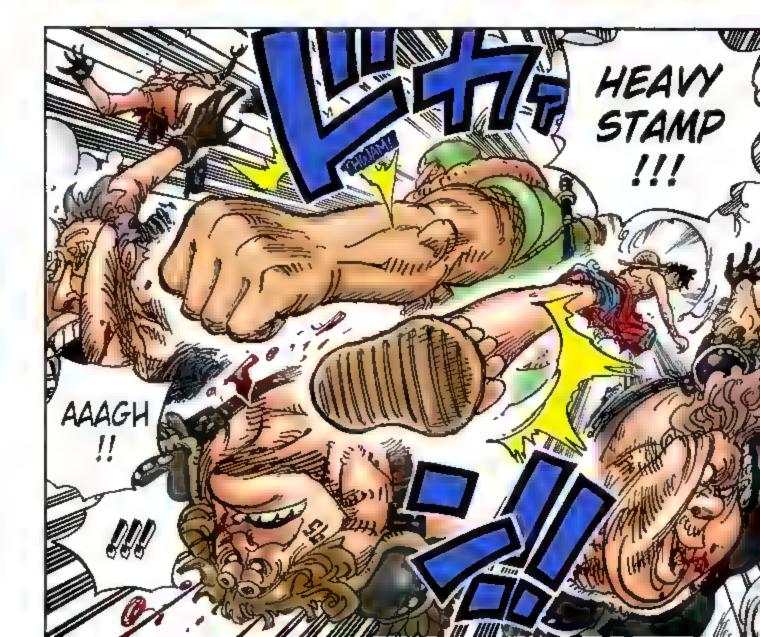










































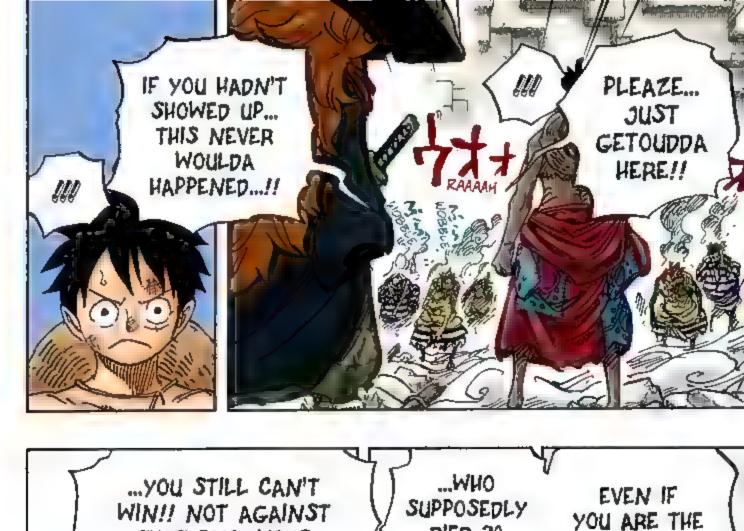
















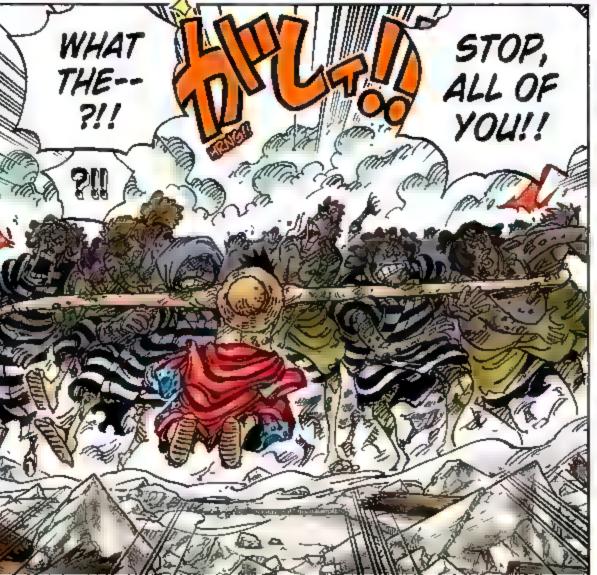








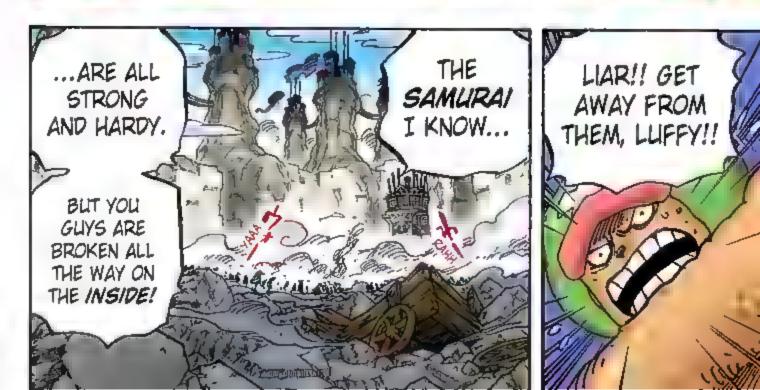


















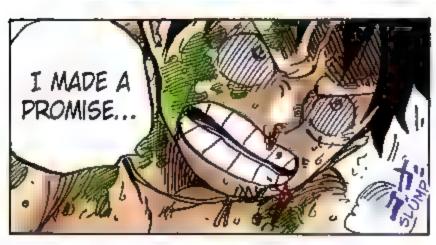




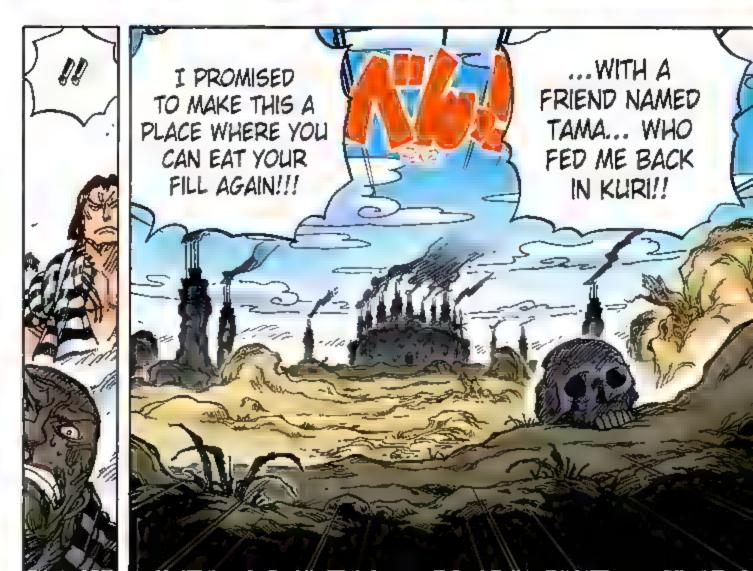


























































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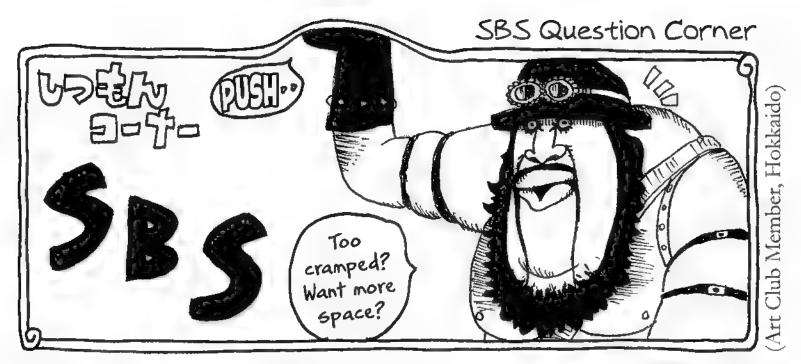












Q: Mr. Oda! I have a question!! The skirt on the girl who collapsed against Belo Betty on page 67 of volume 90 sure looks a lot like the skirt of the milk maid Moda's skirt from when she appears in the "Ace's Great Search for Blackbeard" cover story, starting in chapter 278! Is that Moda?!

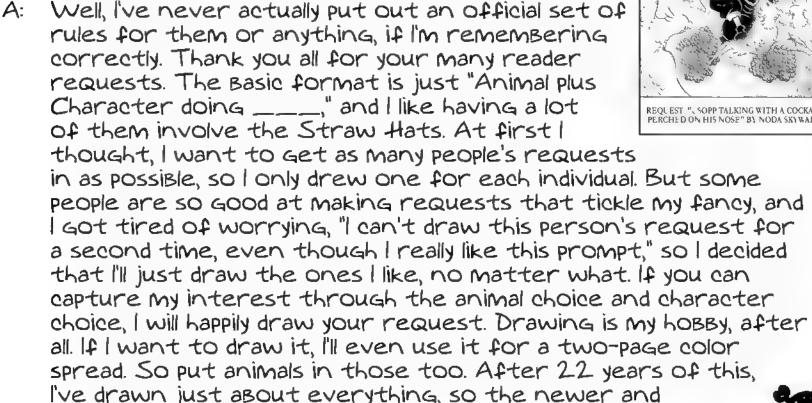
--Kyarin

A: Yes, that's correct. Good catch. At the time, Lulucia was still a peaceful kingdom, but King Seki has been a terrible ruler, and the people

are miserable now. Hopefully the courage the Revolutionaries brought to them will help Moda keep going.



C: I have a question about the reader request chapter covers. In volume 56, it said, "covers with an animal and one Straw Hat member at a time," but now you're taking requests that don't have animals or Straw Hats in them, right? What are the actual requirements to get your idea picked?



fresher the request, the more fun it is for me.

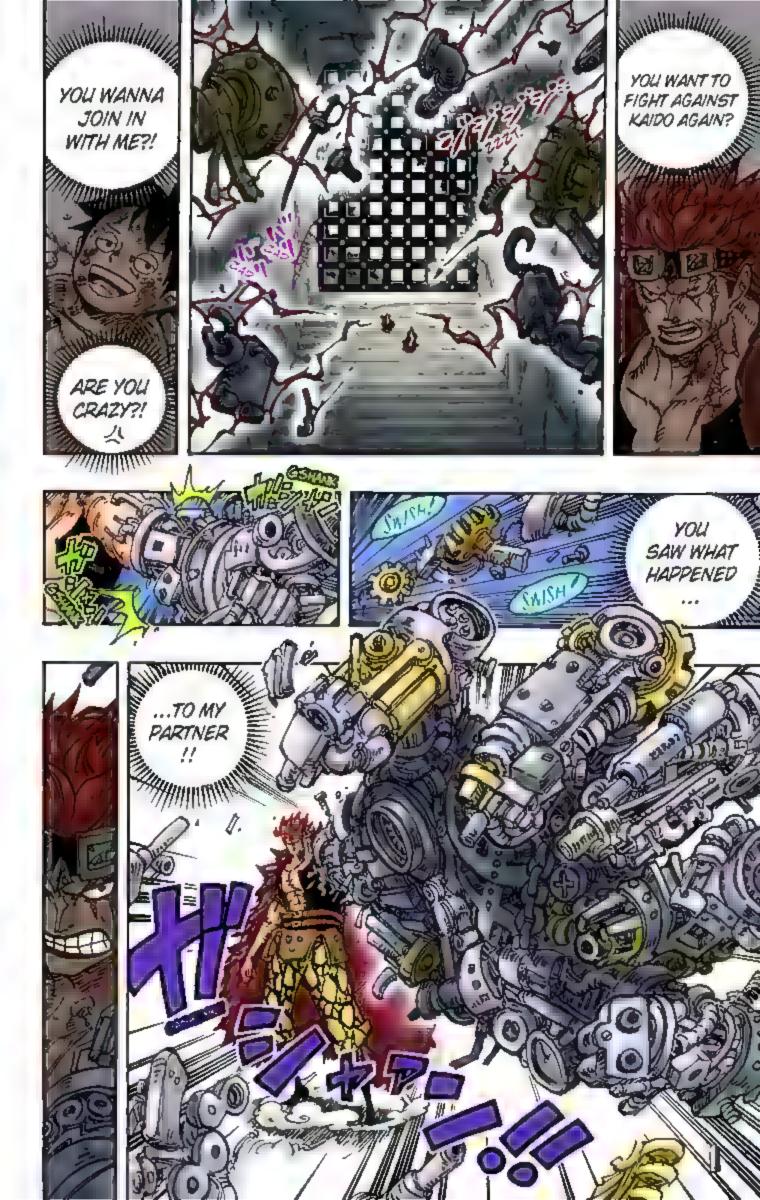




Chapter 950: A SOLDIER'S DREAM



GANG BEGE'S OH MY FAMILY
VOL. 2: "I WANT TO SEE MY TWIN SISTER LOLA!!"





























































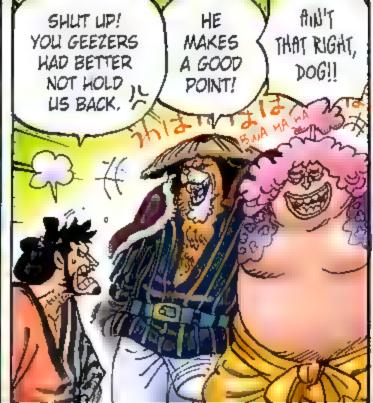




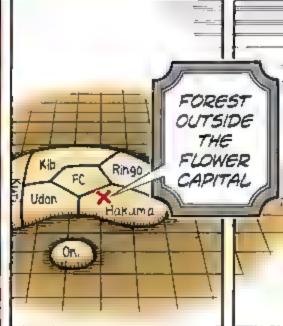




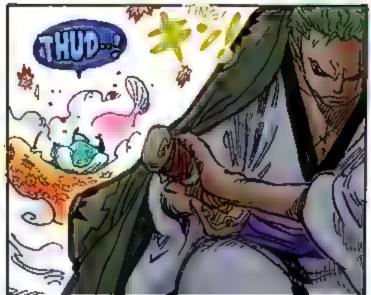














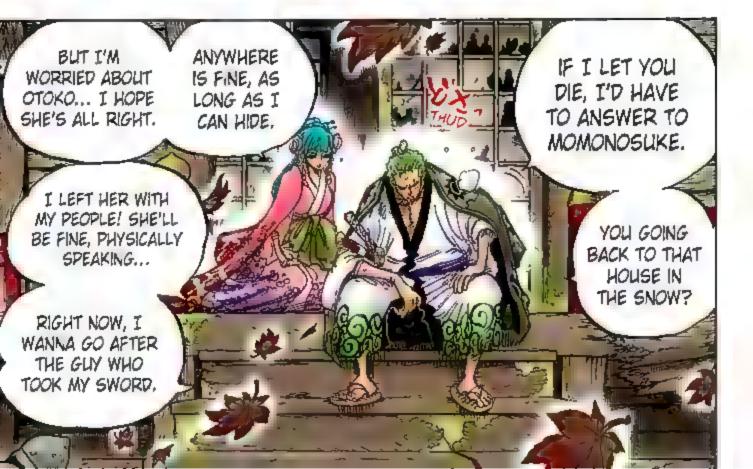






















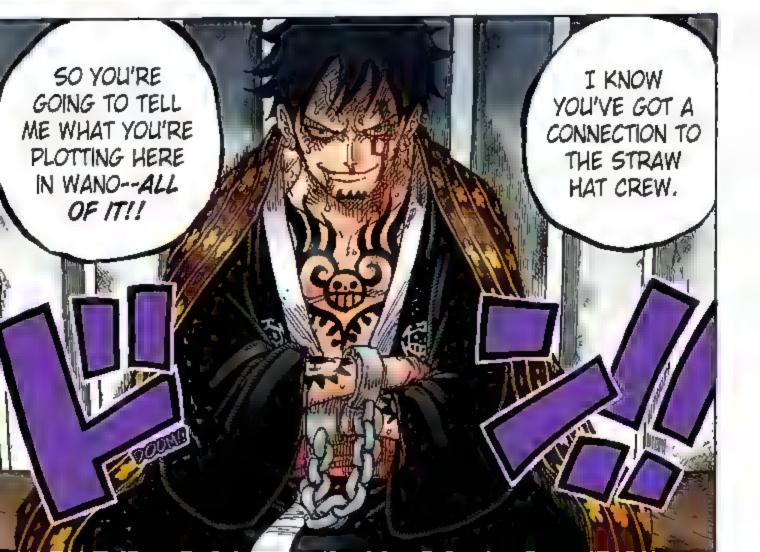












Chapter 951: RAMPAGE



















I THOUGHT

THAT TONOYASU'S

SACRIFICIAL SPEECH





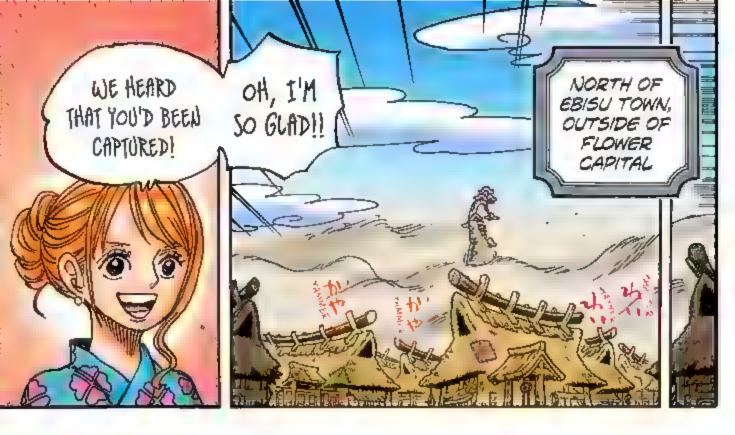




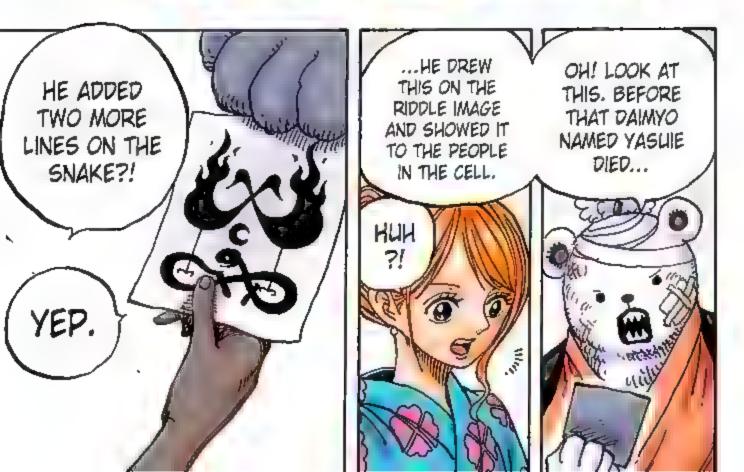




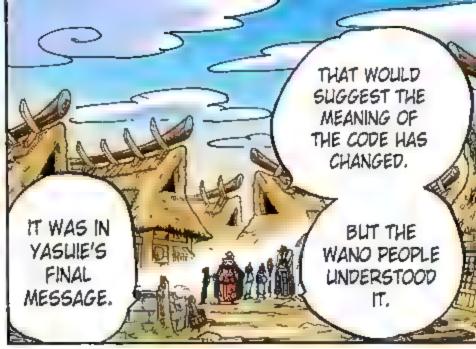






















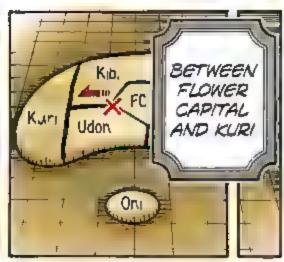












HEY, GET
THOSE PEOPLE
OUTTA HERE!

THEY'RE
HAUNTED BY
A GHOST!

























































YES, MAMA!











SBS Question Corner



Q: I really want to see an anthropomorphized version of Griffon, the sword Shanks uses. I bet it looks really awesome as a person.

--Red-Haired Straw Hat

A: You wanna see Shanks's Griffon? I'm really good at drawing human versions of them! Don't worry, pal, I got you!!





Q: In chapter 931, "Soba Mask," Usopp and Franky are complaining about Sanji's

wonderful character name, clamoring for a chance to give him a name of their own making. Now I'm wondering what that name would be. In fact, why don't you just tell us what all of the Straw Hats would name him?

PLEASE, JLST
LET US PICK
OUT THE NAME,
I'M BEGGING
YOU!!

--S. Masae

A: Okay. Let's ask them!



"Black! Mask! Crest!"



"Idiot"



"Cape"



"Lightning Skyzer"



"Unfortunate Mask"



"Go Go San ji!"



"Black Rolling Destroyer"



"Jealou-C Women's Bath-man"

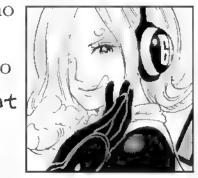
Which one would you go by?

Q: When Reiju sucks the poison out of Luffy, she says "Thanks for the treat O" and licks her lips at the same time. I thought that was cute, so I've been trying to mimic it, but the best I can do sounds more like "Hanks ho

peep" or "Fank bo beep." How do you say that?

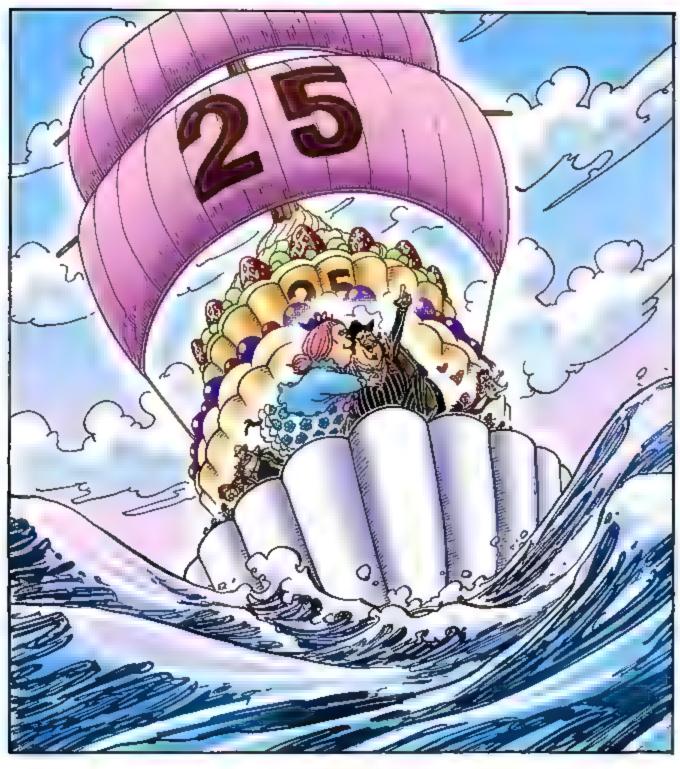
--Karinto

A: Well, the truth is, you're supposed to interpret that as "Thanks for the treat " and then she licks her lips. But if your hard work has already gotten you to the point of "Fank Bo Beep," then you're almost there! You can nearly do it already! "Thanks for the treat ""





Chapter 952: HIYORI AND KAWAMATSU



GANG BEGE'S OH MY FAMILY VOL. 3: "WHAT MY WIFE WANTS, I WANT"

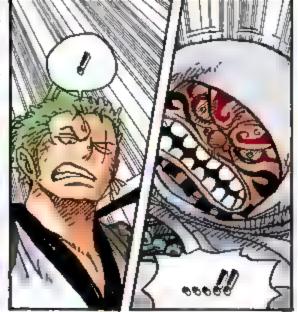
































































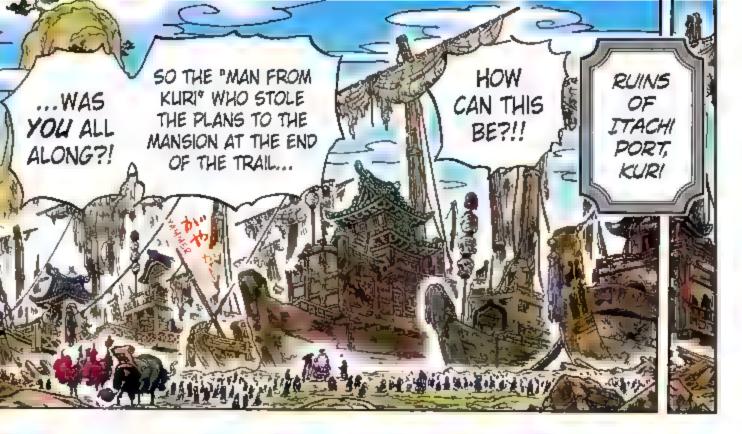






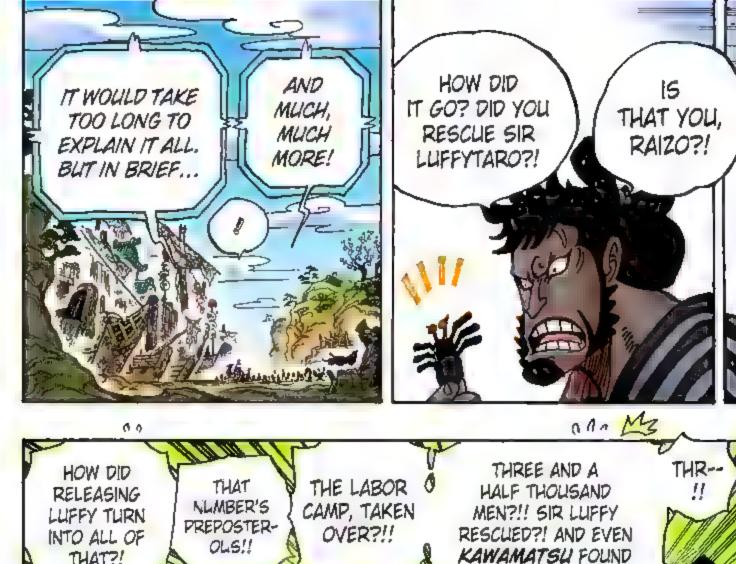






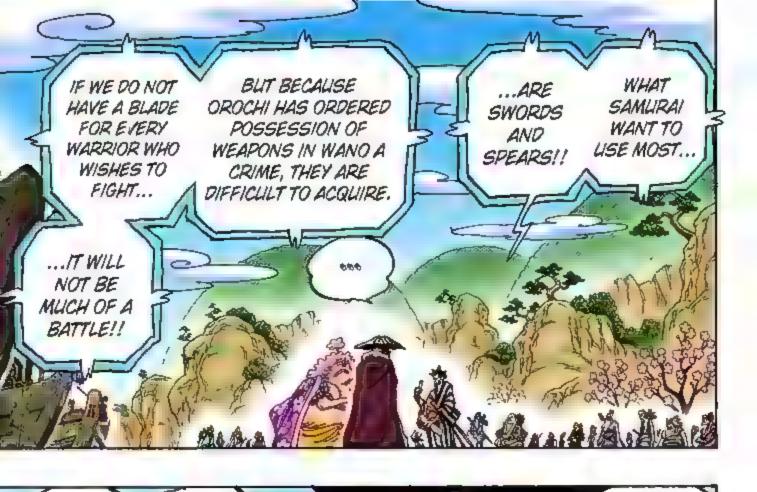












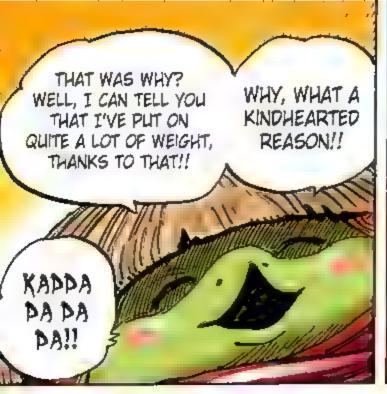






































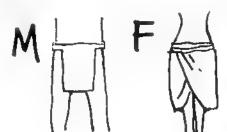




Q: In Wano, everyone wears kimonos. Does that mean they wear *fundoshi* loincloths underneath?

--Briefs

A: Of course!! All the men wear fundoshi! The women wear a kind of underskirt called a yumoji. That's the style in Wano.





Q: Do you still look at every single postcard and piece of fan mail you get, Oda Sensei?

--Suemitsu

A: I read them all! Of course I do! In fact, I've never discarded a single piece, in 22 years (laughs). It's way too much to keep at home, so I rent out a place to keep the letters I've already read and have them sent there. It's at "Bust through the floor" levels of weight! Thank you, everyone!! You've sent all your honest feelings, so of course I can't throw them away.

Q: Odacchi! I just realized something! Hyogoro has flaming-style hair, just like the

komainu and koma deer, and so on... So he must be a "koma human"!!!

--420 Land

A: Oh! 3 So that's the answer...! In that case, he's a koma human.

Q: Is the light Imu will erase from

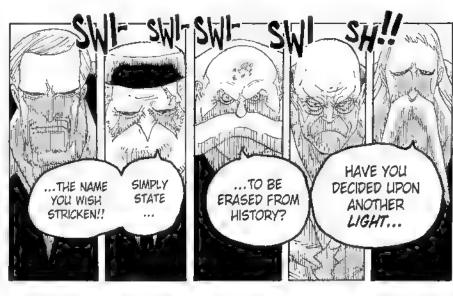
history...me?

A: I wouldn't worry about that. Live your life as you see fit. And that goes for all of you!!
Have a great life!
The SBS is over now!!
See you next volume!!!

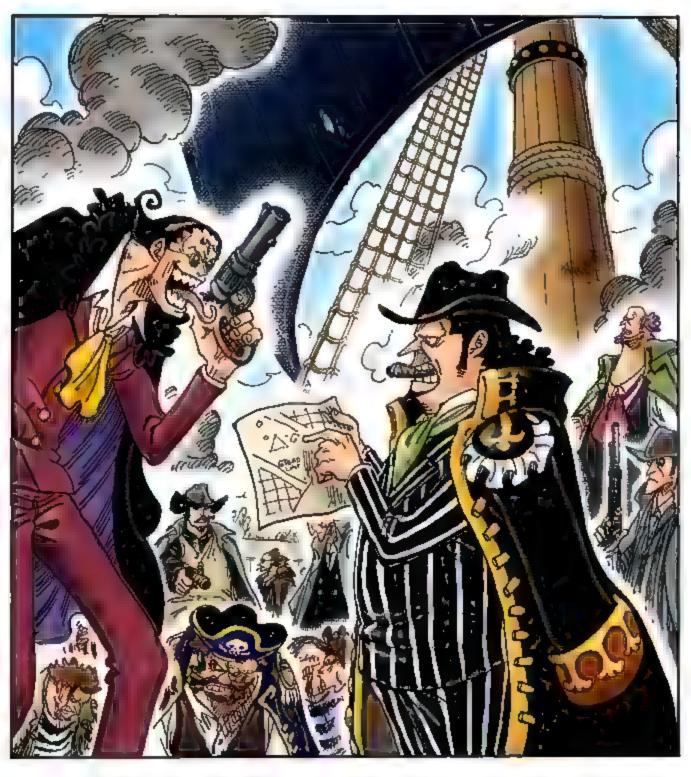








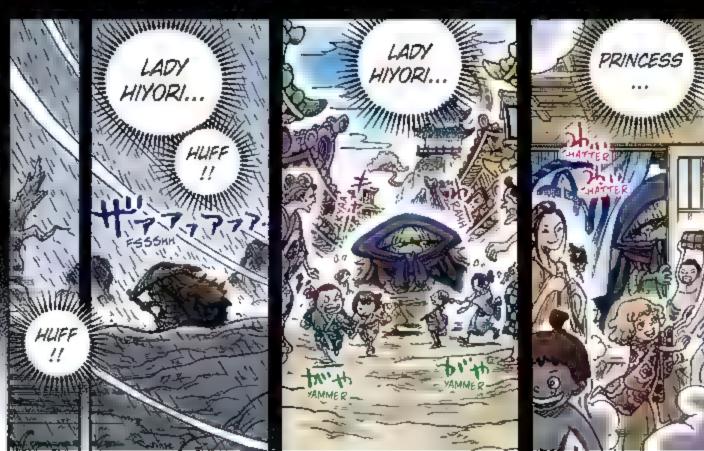
Chapter 953: ONCE A FOX



GANG BEGE'S OH MY FAMILY, VOL. 4:
"ENEMY SHIP SEIZED!! OFF TO THRILLER BARK"























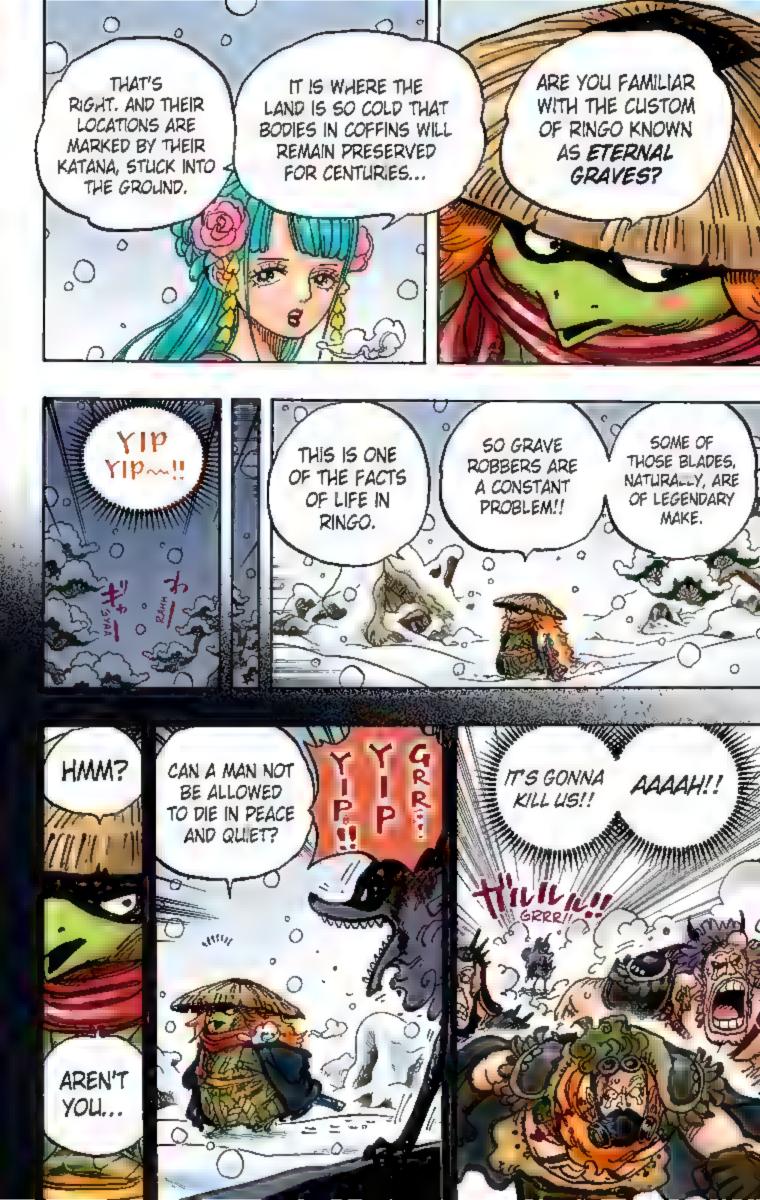
















































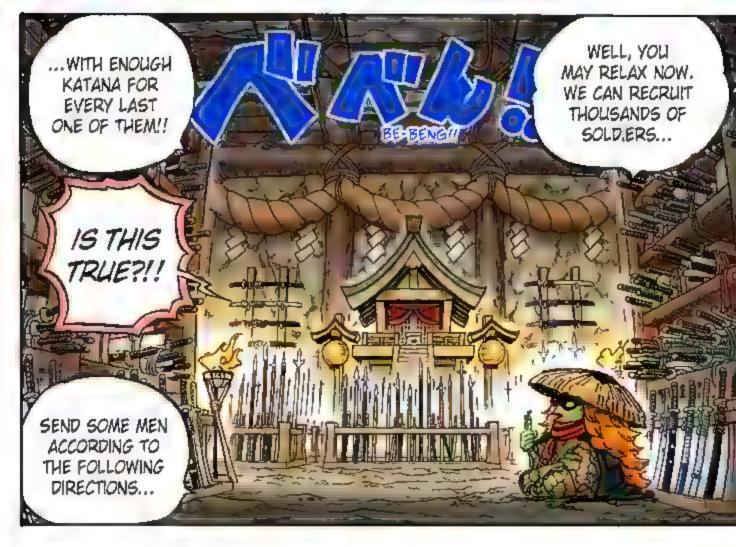














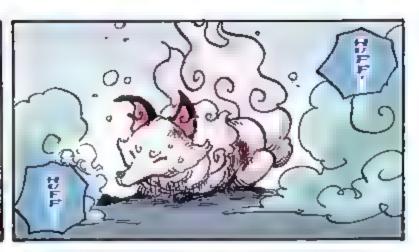






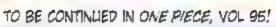
















大賞だー

サイン色紙贈呈!!

なんと溢かい 家族イラスト// ほっこり大賞 もってけー///

(神奈川県 紅月金柑さん)



みんなニコニコ えびす<mark>町!</mark>/



(新潟県 Hitomiaん)

無敵の剣士が



小林正道さん)(群馬県



すっかり侍、 ルフィ太郎と仲間達!



ナミ雪姫と8人の海賊。



カタクリ、ワノ富へ//



神奈川県なーこサン)



蛇のように# スネイクマン#

ルフィはまだかな? 海の底の人魚姫。



フェルトで描いたイラスト!! お見事!!



一様の娘。 小紫は誇りたかく//

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シャボンティ以来の議合わせ!!

(愛知県 エーケーさん)



ジェルマ5人、勢痛い!!



地獄の底で師に出会う//



おリンとチョパえもんの ハコフィギュア!/



お玉に弟子入り 笠編みエース/



見えてるぞー!! 窓者チョパえもん!



大人なポルチェ♡ 成長したな!



革命軍の企み発動!!



切り絵でトの康おトコ親子/



3兄弟で花見宴!!!



荷と500円宝に乗る程のミニマム作品。 ※に描いた*麦わらの一味。!!



直接、荏芹・氏名(アバ)・岸谷・竜岳番号を 書き込んでくれ// P.N.表記は、はっきりと!!



。 侍ゾロ!! 似合いすぎ!!



力作// カイドウvs.モモの助//



ぐるわらの一味覚参///





みんなで夜桜/酒持って来い!!

(東京都 かっちゃんサン)



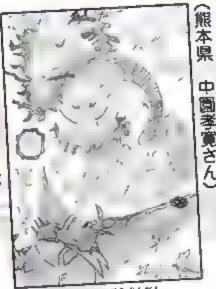
ぐっすり能る悪量3人/



ナミが色仕掛け してくる~♡



無党主人、 東幹からの脱出//



大迫力の敵軍団#



敢れないお爺。泣けない前。



今や英雄!! へっぽこコピー!!



ワノ国のベロ・ベティル

映画スタンピード!! あいつもこいつも大暴れ!!

サンジくんの脚の毛#1ファンさん)



(北海道 ヒビキMさん)

名勝負!! ルフィvs.カタクリ!!

かわいい絵構でワノ菌//



Web版 ウソップギャラリー かいぞくだん 海賊団人

ウソップギャラリー海賊団





具息(江) Aikoさん)

マンガ関係でありんすよー!!





アニメスタッフ・声優さん お 手紙が

※コミックス発売当所の情報です

劇場版 ONE PIECE STAMPEDE

M驻的天上小!! 2019年公開作品 初白觀客動員数

NO.1.!!

まだまだ今後の 動きに期待!

Magazza Parewie Estera

https://www.oneplece-movie.jp/





※優勝者のVIVRE CARD製作

×超豪華ONE PIECEグッズ









デジタルカラー版 ONE PIECE 94 巻

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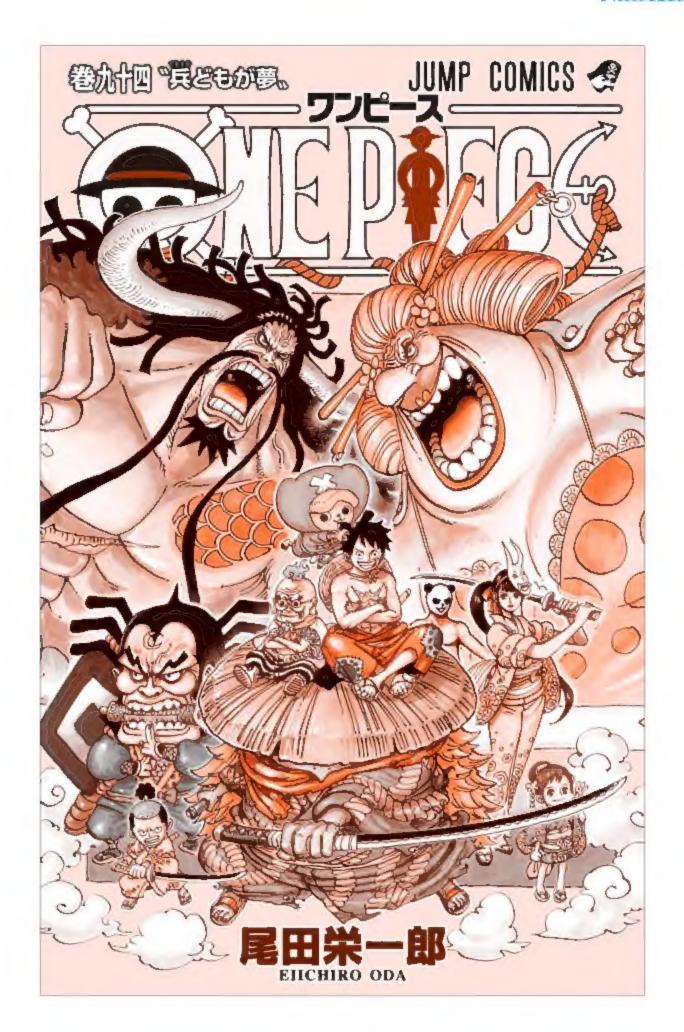
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